

Screw Conveyor Design

Sample document - numeric values are only included in the purchased Pro export.

Project: _____ Part/Position: _____ Prepared by: _____

Overall assessment: PASS

Inputs

Screw diameter D	???	mm
Shaft/core diameter d	???	mm
Pitch S	???	mm
Speed n	???	min ⁻¹
Fill level phi	???	
Bulk density rho	???	t/m ³
Conveying length L	???	m
Conveying height H	???	m
Resistance factor lambda	???	

Throughput

Volume flow rate Q	???	m ³ /h
Mass flow rate ?	???	t/h
Axial conveying speed v_ax	???	m/s

Drive

Drive power P	???	kW
Drive torque M	???	Nm
Incline angle	???	°

Evaluation criteria

Criterion	Value	Limit	Status
Fill level phi (<= 0.45 guideline)	???	???	● PASS
Critical speed $n \cdot \sqrt{D/1000}$ (<= 45 guideline)	???	???	● PASS
Incline angle (<= 20° guideline)	???	???	● PASS

Notes and calculation basis

Trough screw conveyor for bulk material, design per Roloff/Matek Fördertechnik / close to DIN 15262. Calculation path: volume flow rate from the helix cross-section (annular area from the screw diameter and shaft diameter), pitch, speed and fill level, mass flow rate via the bulk density, drive power from a friction component (conveying length x resistance factor) and a lift component (conveying height), drive torque from power and speed, and the axial conveying speed from pitch and speed. Simplifications: starting/breakaway torque, screw material strength and trough wear remain manufacturer-specific and are not part of this calculation; critical speed and the incline limit are material-dependent guidelines, not a strength or load-capacity verification.

Note: The results are design and orientation aids. They do not replace independent verification, calculation and approval by a qualified person. The terms of use at maschinenbaurechner.de apply.